

# **ANSI-ASQ National Accreditation Board/ACLASS**

# SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

# **Horiba Instruments Incorporated – Contract Testing Services**

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#### **CALIBRATION and TESTING**

Valid to: February 24, 2014

Certificate Number: ACT-1312

# I. Mechanical

FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	*DETECTION LIMIT/ RANGE/ EQUIPMENT
Radial Loading (force / strain)	Customer Supplied	Fatigue and/or durability	Customer Supplied and/or F12-LMS-Test-Acceptance-Document	Hydraulic Actuator up to 100 000 pounds-force / 2 500 με (micro-strain)
Axial Loading (force / strain)	Customer Supplied	Fatigue and/or durability	Customer Supplied and/or F12-LMS-Test-Acceptance-Document	Hydraulic Actuator up to 100 000 pounds-force / 2 500 με (micro-strain)
Torsional Loading	Customer Supplied	Fatigue and/or durability	Customer Supplied and/or F12-LMS-Test-Acceptance-Document	Rotary Hydraulic Actuation up to 5 000 pound-feet; Dynamometer up to 5 000 pound-feet
Dynamic Loading (Force/Acceleration/ Strain)	Customer Supplied	Fatigue and/or durability	Customer Supplied and/or F12-LMS-Test-Acceptance-Document	Hydraulic Actuator up to 100 G's/measure up to 500 G's / 2 500 με (micro-strain)
Dynamic Torsional Loading	Customer Supplied	Fatigue and/or durability	Customer Supplied and/or F12-LMS-Test-Acceptance-Document	Rotary Hydraulic Actuator up to 2 500 pound-feet; Dynamometer up to 5 000 pound-feet
Static Pressure	Customer Supplied	Fatigue and/or durability	Customer Supplied and/or F12-LMS-Test-Acceptance-Document	Hydraulic Pressure up to 20 000 psi
Dynamic Pressure	Customer Supplied	Fatigue and/or durability	Customer Supplied and/or F12-LMS-Test- Acceptance-Document	Hydraulic Pressure up to 10 000 psi

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II. Dimensional Inspection / Measurement

11. Dimensional inspection / fileasurement				
FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	*DETECTION LIMIT/ RANGE/ EQUIPMENT
Linear Displacement	Customer Supplied	Fatigue and/or durability	Customer Supplied and/or F12-LMS-Test-Acceptance-Document	Hydraulic Actuator – up to 20 in / measure –up to 20 in
Angular/Rotary Displacement	Customer Supplied	Fatigue and/or durability	Customer Supplied and/or F12-LMS-Test- Acceptance- Document	Encoder: +/- 2 880 ° Inclinometer: +/- 90 ° (Digital Gage)

III. Thermodynamic / Environmental

FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	*DETECTION LIMIT/ RANGE/ EQUIPMENT
Temperature (Static and Dynamic)	Customer Supplied	Fatigue and/or durability	Customer Supplied and/or F12-LMS-Test-Acceptance-Document	Thermal Chambers (- 100 to 250) °F Natural Gas Burners up to 2 000 °F
Relative Humidity (Static and Dynamic)	Customer Supplied	Fatigue and/or durability	Customer Supplied and/or F12-LMS-Test- Acceptance- Document	Thermal Chamber Humidifier/Steam Generator (25 to 95) %RH

# IV. Mechanical Calibration

PARAMETER / EQUIPMENT	RANGE	CALIBRATION AND MEASUREMENT CAPABILITY [EXPRESSED AS UNCERTAINTY(±)]	REFERENCE STANDARD OR EQUIPMENT	METHOD(S)
Flow <sup>2</sup>	Up to30 slm (Standard Liters/Minute)	21.881 mL/min	Gas Divider-Checker (GDC)	WI-QM-B-009 WI-QM-B-019
Flow <sup>2</sup>	Up to 30 slm (Standard Liters/Minute)	0.006 mL/min	Span Gas Divider (SGD)	WI-QM-B-010 WI-QM-B-020

#### Notes:

\* = As Applicable

2. Flow calibration is only available at the laboratory's satellite site located at 5900 Hines Drive, Ann Arbor, MI 48108

Calibration and Measurement Uncertainties (Expanded Uncertainty) are based on approximately a 95% confidence interval, using a coverage of k=2

This scope is part of and must be included with the Certificate of Accreditation No. ACT - 1312

Keel Greenway

Vice President

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